DIGITAL MANUFACTURING PARAMETERS

DIGITAL PRINTING

Quantity: 25 copy minimum
Color(s): One-color through four-color
Type: Text and insert printing

Paper Selections

<table>
<thead>
<tr>
<th>Brightness</th>
<th>Opacity</th>
<th>PPI</th>
</tr>
</thead>
<tbody>
<tr>
<td>45# Natural Offset</td>
<td>74</td>
<td>91</td>
</tr>
<tr>
<td>50# White Offset</td>
<td>92</td>
<td>91</td>
</tr>
<tr>
<td>50# Natural Offset</td>
<td>78</td>
<td>92</td>
</tr>
<tr>
<td>55# Natural Offset</td>
<td>78</td>
<td>92</td>
</tr>
<tr>
<td>60# White Offset</td>
<td>92</td>
<td>94</td>
</tr>
<tr>
<td>70# Gloss Coated</td>
<td>90</td>
<td>96</td>
</tr>
<tr>
<td>70# Matte Coated</td>
<td>98</td>
<td>92</td>
</tr>
</tbody>
</table>

Endsheet Options

Matching text may be printed
80# Rainbow Antique (unprinted) colors:
Black, Red, Cafe, Navy, Sand, Maroon

Binding

Trim sizes: 4” x 7” through 9” x 12”
Bulk range: minimum 1/8” paper cover
 minimum 1/4” hardcover
 maximum 2.5” for both
Bind styles: Adhesive hardcover
 Adhesive papercovers

Case Cover Choices

Arlington Black Vellum
Arlington Midnight Vellum
Pear Linen Cobalt
Pear Linen Charcoal
Pear Linen Jet Black
Pear Linen Prairie Wheat
80# Rainbow Antique Sand
80# Rainbow Antique Black
80# Rainbow Antique Forest
80# Rainbow Antique Navy
80# Rainbow Antique Red
80# Rainbow Antique Maroon

Stamping Foils

General Roll Leaf Lustrofoil
Gold B22
Gold S145
Gold SD 513
Silver B5
Platinum S7
Metallic Red 88
Metallic Blue 64
Black 900
White 100
Red 420
Cream 110

Headband Colors

White
Black
Black/White
Green/White
Blue/White
Red/White
Black/Gold
Green/Gold
Blue/Gold
Red/Gold

Component Production

Color(s): One-color through four-color
Special: Front and back printing
 available on papercovers
Component Paper stock:
Papercovers – 12 point
Preprints – 100#
Book jackets – 100#
Lamination:
Gloss or matte lay-flat

Ordering Information

Convenient web interface portal at www.MapleShortRun.com
Full media flexibility between our offset and digital platforms via the FlexStream program
Please contact your Sales Representative for additional information on digital printing