



DIGITAL MANUFACTURING PARAMETERS

DIGITAL PRINTING

Quantity: 25 copy minimum
Color(s): One-color or four-color
Type: Text and insert printing

Endsheet Options

Matching text may be printed
80# Rainbow Antique (unprinted) colors:
Black, Red, Cafe, Navy, Sand, Maroon

Paper Selections	Brightness	Opacity	PPI
45# Natural Offset	74	91	640
50# White Offset	94	91	500
50# Natural Offset	78	92	400
55# Natural Offset	78	92	360
60# White Offset**	94	93	450
70# Gloss Coated*	94	92.5	630
70# Matte Coated*	94	93.5	570

**Due to supply chain issues, these papers may not be available or could cause substantial delays in production.*

***Due to supply chain issues, a Tradebook White, 85 Brightness, 94 Opacity, and 420 PPI may be substituted.*

BINDING

Trim sizes: 4" x 7" through 9" x 12"
Bulk range: minimum 1/8" papercover
minimum 1/4" hardcover
maximum 2.5" for both
Bind styles: Adhesive hardcover
Adhesive papercover

Headband Colors

White	Black/White	Black/Gold
Black	Blue/White	Red/Gold
	Red/White	

Case Cover Choices*

Arlington Onyx Vellum
Arlington Indigo Vellum
Arlington Charcoal Linen
Arlington Khaki Linen
Sierra Medium Blue
Excel Kidskin Black
80# Rainbow Antique Sand
80# Rainbow Antique Black
80# Rainbow Antique Forest
80# Rainbow Antique Navy
80# Rainbow Antique Red
80# Rainbow Antique Maroon

Stamping Foils

General Roll Leaf Lustrofoil
Gold B22
Gold S145
Gold SD 513
Silver B5
Platinum S7
Metallic Red 88
Metallic Blue 64
Black 900
White 100
Red 420
Cream 110

**If a hardcover book is above 2" in bulk or has printed or colored endsheets and is to be a stamped case, ONLY the 80# Rainbow selections above are available.*

COMPONENT PRODUCTION

Color(s): One-color through four-color
Special: Front and back printing available on papercovers

Component Paper stock: Papercovers – 12 point
Preprints – 100#
Bookjackets – 100#
Lamination: Gloss or matte lay-flat

ORDERING INFORMATION

Convenient web interface portal at www.MapleShortRun.com
Full media flexibility between our offset and digital platforms via the *FlexStream* program
Please contact your Sales Representative for additional information on digital printing