



## OVERALL PARAMETERS

### OFFSET PRINTING

	Stock Specifications			Order Quantity Information		
	Weight	PPI	Roll/Sheet Size Range	Minimum	Special: Web or Sheetfed	
Web	35 – 70#	320 – 800	20-1/2" – 33" rolls	1000 - 1C	2500 - 2C	Minimum bind-only quantity is 250 copies; 100 on split-bind orders
Sheetfed	40 – 80#	296 – 700	28" x 42" – 53" x 77"	250		
Inline Sheeter	40 – 80#	296 – 700	42" – 77"			
Offline Sheeter	45 – 70#	296 – 700	35" – 60"			Note: Eight full rolls required for offline sheeting

Our acclaimed, environmentally superior *THINKTech*® processing is available for sheetfed offset production.

### BINDING

	Web Trim Size Range	Sheetfed Trim Size Range
Smyth-Sewn: Hardcover and Papercover	5" x 7-11/16" – 8-1/8" x 9-1/4"	4-1/4" x 6-1/4" – 9-1/2" x 12"
Fiberbound: Hardcover and Papercover	5" x 7-11/16" – 8-1/8" x 9-1/4"	4-1/4" x 6-1/4" – 9-1/2" x 12"
Adhesive: Papercover	4-7/8" x 7-11/16" – 8" x 9-1/4"	4-1/4" x 6-1/4" – 9-3/8" x 12"
Square Book Range Fiberbound/Adhesive	7-11/16" x 7-11/16" – 8-1/8" x 8-1/8"	6-1/4" x 6-1/4" – 9-1/4" x 9-1/4"
Special: Two-up Books	(not available)	4-1/2" x 6-1/2" – 6-1/2" x 8-3/4"

#### Additional Information

Preprints with cloth spines and papercovers with flaps are options  
Oblong books cannot be produced  
Real-time, online order data via *InfoNet*

#### Bulk Specifications

Number of signatures is subject to bulk specifications within a 3–38 range  
Bulk range for papercovers is 1/4" – 2"; if no spine type, minimum is 3/16"  
Hardcover minimum bulk is 5/16" with headbands and 1/4" without  
Fiberbound/adhesive hardcover maximum bulk is 2"; smyth-sewn is 2-3/8"

### DIGITAL PRODUCTION

#### Text and Insert Printing

Quantity: 25+ copies  
One-color through four-color  
Convenient web interface  
Easy transition from offset media

#### Book Binding

Trim sizes: 4" x 7" – 9" x 12"  
Bulk range: 1/8" – 4"  
Adhesive hardcover and papercover  
Robust material selection

#### Component Printing

Jackets, preprints and papercovers  
Lamination: Layflat nylon or polypropylene, with gloss, matte or scuff-resistant matte finish

### DISTRIBUTION SERVICES

#### Warehousing and Fulfillment

Racked storage  
Pick-and-pack services  
Bulk and drop shipping  
Advance shipping notification (ASN)

#### Selected Special Services

Individual cartoning  
Kitting and assembly  
Returns and rework processing  
DVD/CD duplication

#### Print-on-Demand

Quantity range: 1 – 750  
One-color through four-color  
Automated inventory replenishment  
Convenient web interface