



**PRINT-ON-DEMAND PARAMETERS**

**PRINTING**

Quantity: 1-750 copies  
 Color(s): One-color through four-color  
 Type: Text and insert printing

**Endsheet Options**

Matching text may be printed  
 80# Rainbow Antique (unprinted) colors:  
 Black, Red, Cafe, Navy, Sand, Maroon

**Paper Selections**

Stock	Brightness	PPI	Opacity
45# Natural Offset	74	640	91
50# White Offset	94	500	91
50# Natural Offset	78	400	92
55# Natural Offset	78	360	92
60# White Offset	94	454	93
70# Gloss Coated	90	606	96
70# Matte Coated	98	570	92

**BINDING**

Trim sizes: 4" x 7" through 9" x 12"  
 Bulk range: 1/8 inch through four inches  
 Bind styles: Adhesive hardcover  
 Adhesive papercover

**Headband Colors**

White	Black/White	Black/Gold
Black	Green/White	Green/Gold
	Blue/White	Blue/Gold
	Red/White	Red/Gold

**Case Cover Choices**

- Arlington Black Vellum
- Arlington Midnight Vellum
- Pearl Linen Cobalt
- Pearl Linen Charcoal
- Pearl Linen Jet Black
- Pearl Linen Prairie Wheat 80#
- Rainbow Antique Forest 80#
- Rainbow Antique Sand 80#
- Rainbow Antique Black 80#
- Rainbow Antique Navy 80#
- Rainbow Antique Red 80#
- Rainbow Antique Maroon

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**COMPONENT PRODUCTION**

Color(s): One-color through four-color  
 Special: Front and back printing  
 available on papercovers

Paper stock: Papercovers – 12 pt C1S  
 Preprints – 100# C1S  
 Bookjackets – 100# C1S  
 Lamination: Gloss or matte lay-flat

**To place an order, go to [www.MapleOnDemand.com](http://www.MapleOnDemand.com)**

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